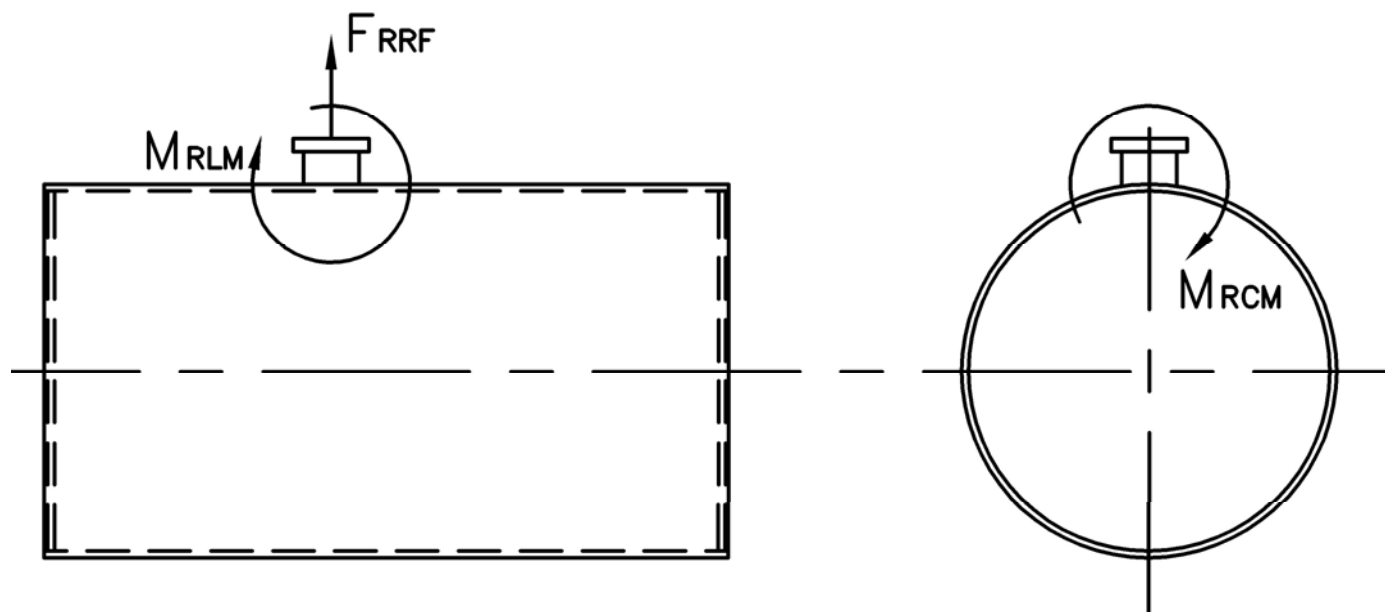


MODEL: PFTX 2500-3

Nozzle Loadings

Maximum Allowable Load on Boiler Steam Nozzle			
	15# Design	150# Design	200# Design
F_{RRF} , lb	20,970	7,140	11,515
M_{RCM} , in-lb	226,295	140,857	233,345
M_{RLM} , in-lb	571,720	112,160	169,885



Distributed By:



300 Pine Street
 P.O. Box 300
 Ferrysburg, MI 49409-0300
 Telephone: (616) 842-5050
 Net: www.johnstonboiler.com

MODEL: PFTX 2500-3

3-Pass Steam Packaged Firetube Boiler

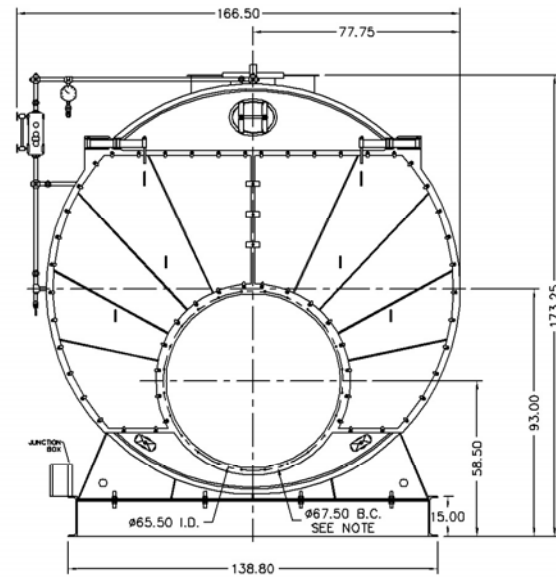


Ratings & Performance Data

Horsepower 2500							
Steam Storage, ft ³	230.1	Natural Gas Flow, SCFH (1,000 Btu/ft ³)**	101,341				
Steam Disengaging Area, ft ²	191.7	Combustion Air (15% Excess), SCFM***	18,544				
Total Heating Surface, ft ²	9,926	Flue Gas Flow Rate, lb/hr***	88,375				
Furnace Outside Diameter, in	66.5	Stack Flue Gas Velocity, ft/min***	2,872				
Furnace Heat Release Rate, Btu/ft ³ hr**	232,000	#2 Oil Flow, gal/hr (140,000 BTU/gal)**	698.5				
Total Combustion Volume, ft ³	627.9	#6 Oil Flow, gal/hr (150,000 BTU/gal)**	646.8				
Total Heat Release Rate, Btu/ft ³ hr**	161,000	Flue Gas Side Pressure Drop, in. H ₂ O	3.6				
Water Content N.W.L., gal	9,467	Water Content Flooded, gal.	11,188				
Approx. Dry Weight 15#, lb	107,200	Approx. Operating Weight 15#, lb.	187,500				
Approx. Dry Weight 150#, lb	128,100	Approx. Operating Weight 150#, lb.	208,400				
Approx. Dry Weight 200#, lb	141,700	Approx. Operating Weight 200#, lb.	222,000				
Approx. Dry Weight 250#, lb	151,500	Approx. Operating Weight 250#, lb.	231,800				
Approx. Dry Weight 300#, lb	157,000	Approx. Operating Weight 300#, lb.	237,300				
Performance Data							
Operating Pressure (psig)	Steam Rate (lb/hr)	Natural Gas		#2 Oil		#6 Oil	
		Stack Temp (F)	%Eff	Stack Temp (F)	%Eff	Stack Temp (F)	%Eff
10	86,821	314	84.8	328	87.8	339	88.5
50	85,137	370	83.5	384	86.5	394	87.2
100	84,227	408	82.6	422	85.6	432	86.3
150	83,719	435	81.9	449	85.0	459	85.6
200	83,403	456	81.4	470	84.5	480	85.1
250	83,199	474	81.0	487	84.0	497	84.7
300	83,070	489	80.7	502	83.7	512	84.4

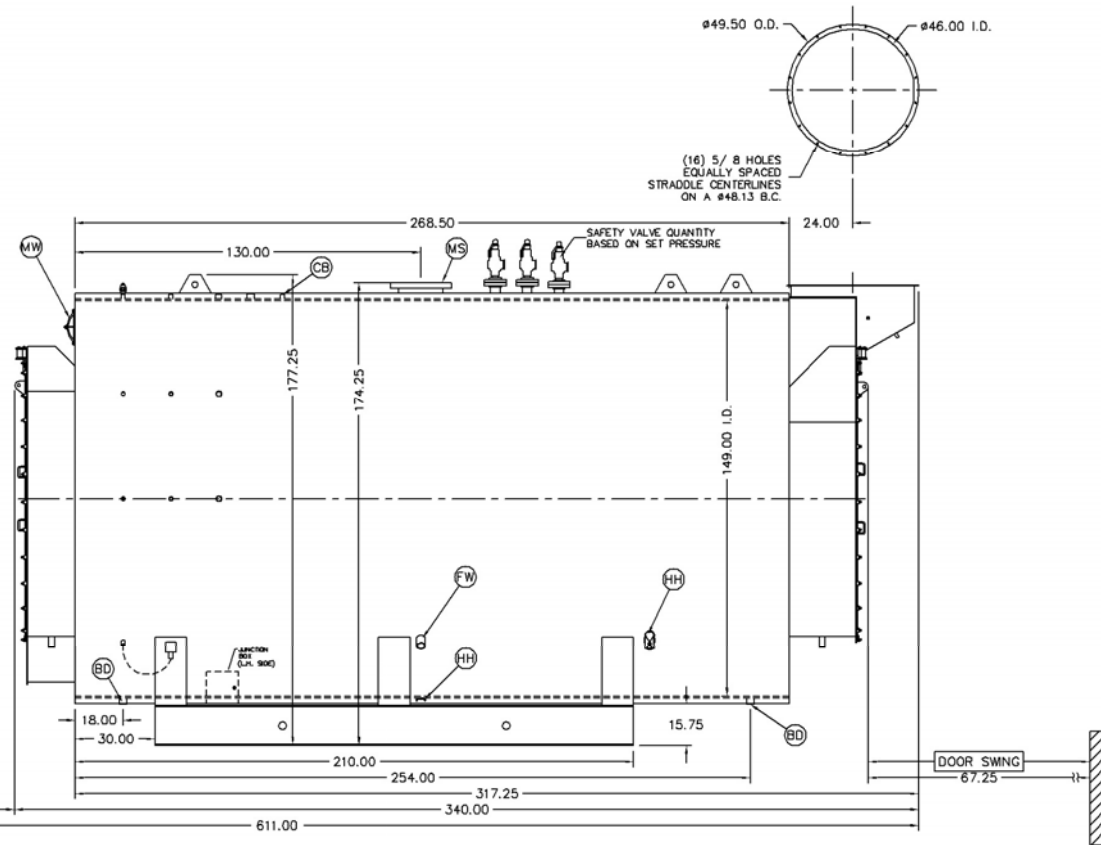
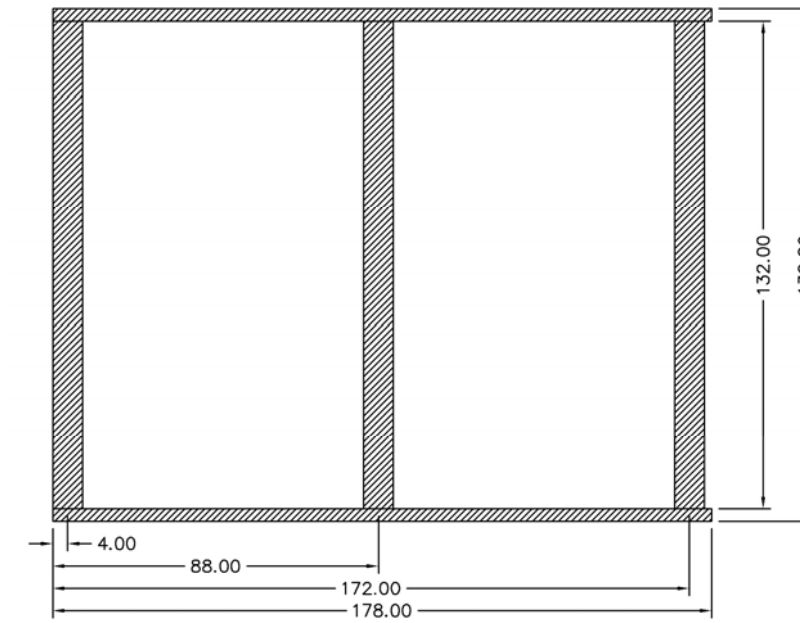
*Based on 228°F feedwater and 3% O₂, ** Values calculated at 100 psi operating pressure, ***Calculated Firing Natural Gas

Connection & Opening Schedule			
Conn.	Description	Type	Qty
FW	Feedwater Inlet	2.50 FNPT	2
MS*	Main Steam	14.00 300# RF	1
CB	Continuous Blowoff	1.00 FNPT	1
BD	Blowdown Outlet	2.00 FNPT	2
MW	Manway	12 X 16	1
HH	Hand Hole	4 X 6	7
*30.00 150#RF Flange on 15 psig Design			

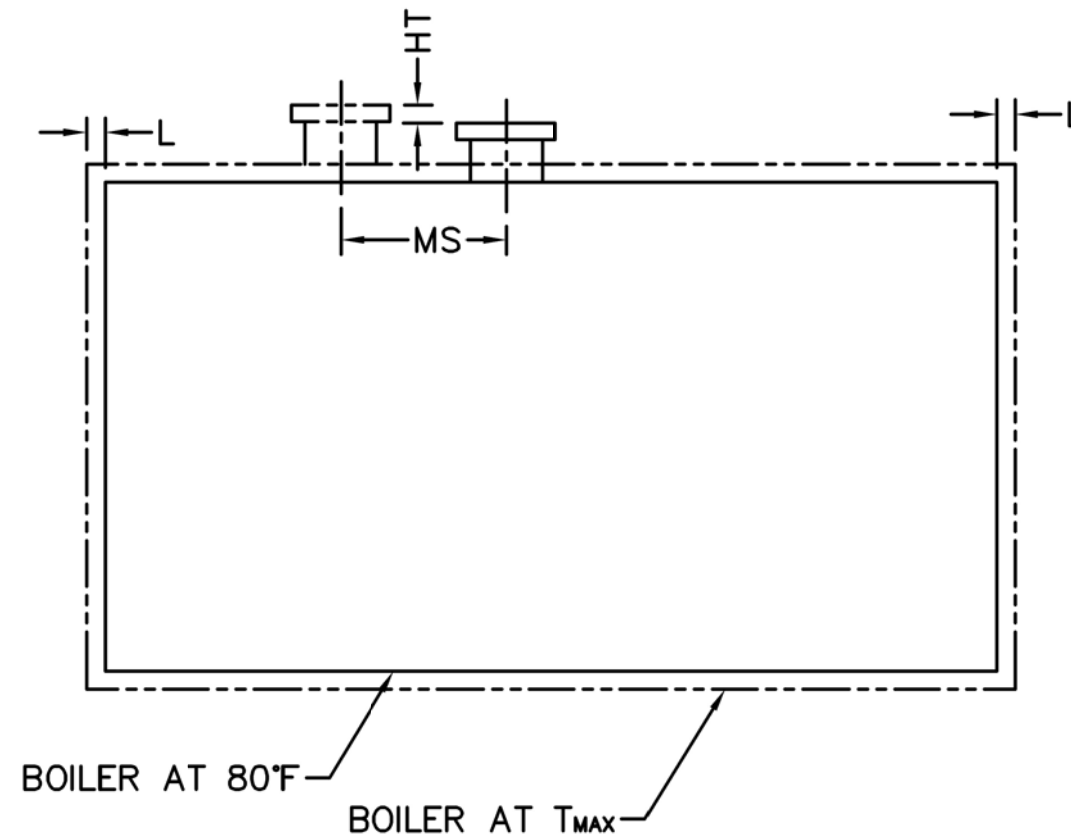


NOTE: (24) 5/8 UNC X 1.500 LONG STUDS EQUALLY SPACED STRADDLE CENTERLINES. STUDS FOR BURNER REFRACTORY (DRY OVEN) MOUNTING. REFRACTORY MUST EXTEND 22.25" MINIMUM PAST MOUNTING FLANGE.

Base Diagram



Notes:
 150# Steam design shown, all dimensions given in inches.
 Fuel piping and/or optional boiler trim may increase overall width.
 Specifications subject to change to incorporate engineering advances.



Thermal Expansion					
psig	15	150	200	250	300
Metal T _{MAX} (F)	250	366	388	406	422
L (in)	0.137	0.230	0.248	0.263	0.275
MS (in)	0.038	0.063	0.068	0.072	0.076
HT (in)	0.153	0.257	0.277	0.293	0.307